

## Instructions for the Threaded Inserts



Thread the insert onto the mandrel so that about 1/8" of thread sticks past the end of the insert



Put the insert into the hole and thread the 4mm nut onto the end of the mandrel left sticking out of the insert. This prevents pulling the threads out of the insert.



Put the correct nosepiece onto the rivet tool and slide it over the mandrel



Pull the handle on the rivet tool until the insert deforms as shown. Don't set it too tight or you may crack the plastic. Release the mandrel from the rivet tool by moving the handles back to the full open position. Take the nut off the and thread the mandrel out of the insert. If the shaft of the mandrel becomes rough from the teeth in the rivet tool, you can file it lightly to smooth it back out.